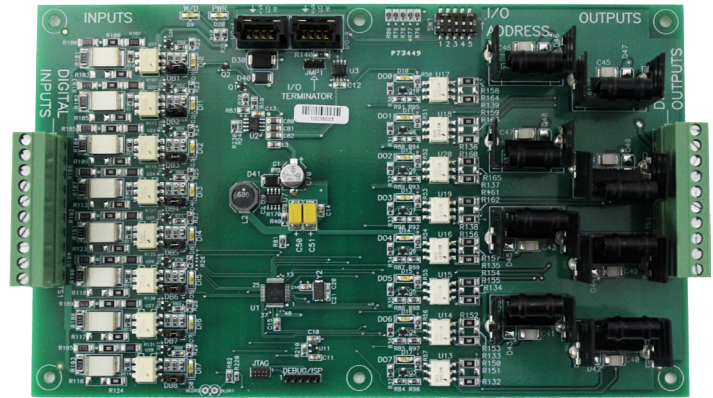


- ▶ AC / DC I/O Models
- ▶ 8 Digital Inputs - Isolated
- ▶ 8 Digital Outputs - Isolated
- ▶ Expandable Digital I/O - Daisy Chain
- ▶ Addressable
- ▶ Visual Status Indicators (LED)
- ▶ Quick Disconnect Field Connections
- ▶ Logic Powered from Controller
- ▶ Uses OptiCAN Protocol
- ▶ -40°C to 80°C Operating Temperature



**P-Series Bear Bones Digital I/O Expander**

The plug-in P-Series Bear Bones I/O Expanders allow for digital I/O expansion of P-Series Bear Bones Controllers (and other Divelbiss PLCs/Controllers). Each I/O Expander provides another 8 digital inputs and 8 digital outputs and are available with AC or DC I/O. Up to 31 I/O Expanders may be connected and addressed to one controller.

The P-Series Bear Bones Digital I/O Expanders footprint is identical to the original Bear Bones I/O Expander's footprint making the P-Series Bear Bones Digital I/O Expander a mechanical drop-in replacement. Being mechanically the same, the P-Series Bear Bones Controller and I/O Expander allow for powerful and easy hardware upgrades to equipment using the original Bear Bones.

### **I/O Port - I/O Communications / I/O Expansion:**

The P-Series Bear Bones Digital I/O Expander's CAN Ports support Divelbiss OptiCAN. Divelbiss OptiCAN is a proprietary register based CAN network that allows controllers, I/O modules and HMI devices to communicate to each other. OptiCAN utilizes the on-board CAN network port (I/OA, I/OB) on the P-Series Bear Bones I/O Expanders.

The P-Series Bear Bones Digital I/O Expander I/O status and control registers in OptiCAN are pre-assigned and need only be accessed by any OptiCAN controller.

The CAN Network Ports (I/OA, I/OB) is the OptiCAN port for all P-Series Bear Bones I/O Expanders. These connection ports connect directly to the P-Series Bear Bones I/O port using the provided cable. Up to 31 P-Series Bear Bones Digital I/O Expanders can be connected to a single P-Series Bear Bones Controller (or other OptiCAN enabled PLC/controller) by the daisy chaining method of plugging the first expander into the controller and each subsequent I/O expander into the previous I/O expander.

### **Digital Inputs:**

There are 8 digital inputs standard on the P-Series Bear Bones Digital I/O Expanders. All inputs will operate from 8-32VDC or 90-130VAC (model dependent) and are divided into 2 groups of 4 inputs. All inputs support sinking and sourcing per input group based on wiring configuration. The digital inputs are accessed in the ladder program by the use of contacts and boolean variables.

### **Digital Outputs:**

There are 8 digital outputs standard on the P-Series Bear Bones Digital I/O Expanders. All outputs will operate from 8-32VDC and can sink or source (AC Models) or sink (DC Models) up to 2 Amps each. These 8 digital outputs are divided into 2 groups of 4. Each group of 4 outputs may be wired individually as sinking or sourcing. All the digital outputs operate as digital outputs (Off / On operation).

## Models:

MODEL	DESCRIPTION
<b>ICM-IO-C21</b>	P-Series Bear Bones I/O Expander with 8-32VDC I/O
<b>ICM-IO-C24</b>	P-Series Bear Bones I/O Expander with 90-130VAC I/O

## Specifications:

P-Series Bear Bones Digital I/O Expanders		
	ICM-IO-C24	ICM-IO-C21
<b>CAN Ports</b>	1 Port, 4 Pin 3M Link (Used for I/O Expanders)	1 Port, 4 Pin 3M Link (Used for I/O Expanders)
<b>Networking</b>	OptiCAN (CAN)	OptiCAN (CAN)
<b>Digital Inputs</b>	Qty 8. 8-32VDC, Sink/Source in groups of four. Optically Isolated	Qty 8. 90-130VAC, Sink/Source in groups of 4 Optically Isolated
<b>Digital Outputs</b>	Qty 8. 8-32VDC, Sink in groups of four. 2 Amps per point. Optically Isolated.	Qty 8. 90-130VAC, Sink/Source in groups of four. 2 Amps per point. Optically Isolated.
<b>LED Indicators</b>	Input (8), Output (8), Power, Watchdog	Input (8), Output (8), Power, Watchdog
<b>Input Power</b>	8-32VDC / 13mA @ 24VDC Input from Controller (no loads). Supplied by I/O cable.	8-32VDC / 13mA @ 24VDC Input from Controller (no loads). Supplied by I/O cable.
<b>Expandable</b>	I/OA, I/OB Accepts additional P-Series Bear Bones Digital I/O Expanders via Daisy Chain method	I/OA, I/OB Accepts additional P-Series Bear Bones Digital I/O Expanders via Daisy Chain method
<b>Operating Temperature</b>	-40°C to +80°C	-40°C to +80°C
<b>Programming Language</b>	Pre-Programmed and Assigned OptiCAN registers - no programming required on I/O Expander	Pre-Programmed and Assigned OptiCAN registers - no programming required on I/O Expander
<b>Mounting</b>	Standoffs and screws.	Standoffs and screws.
<b>Size</b>	9.0" x 5.4" x 1.5"	9.0" x 5.4" x 1.5"