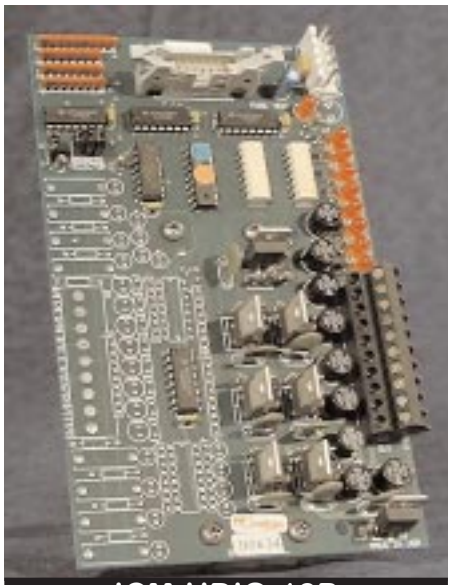
ICM-HDIO-13P

High Denisty I/O Expander - 8 Out AC Commoned

Electronic Solutions for the 21st Century



ICM-HDIO-13P

PRODUCT DESCRIPTION:

The **ICM-HDIO-13P** is designed for direct connection with any of the Divelbiss *Bear Bones*, *High Density Bear Bones*, *Boss Bear*, *Boss32*, *Universal Control Panel (UCP)* and *Universal Machine Controller (UMC)* product families.

PRODUCT FEATURES:

- Quickly Connects using ICM-HDCA Series Cables
- Optically Isolated Outputs
- Reverse polarity protection
- Small size and light weight
- Mounts on industry standard DIN rail type NS31 or NS35
- Addressable via programming jumpers
- Detatachable Input / Output blocks
- Polarized and locking data and power bus connections
- LED monitoring of I/O status
- Engineered to meet NEMA part ICS 3-304
- AC Commoned Outputs
- Fused Outputs with Spare Fuse & Fuse Tester

Proudly Made in the USA

Data Sheet

Table of Contents

----WARNING----

The ICM-HDIO-13P, as with other solid state control devices, must not be used in applications which would be hazardous to personnel in the event of failure of the controller. Precautions must be taken to provide mechanical and/or electrical safeguards external to the controller. This device is **NOT APPROVED** for domestic or human medical use.

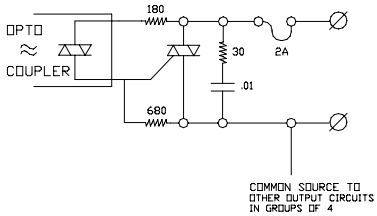
OUTPUT SPECIFICATIONS:

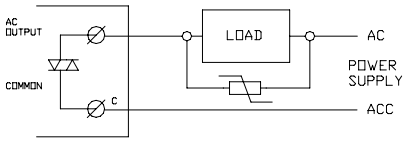
# Channels:	8
Nominal Source Voltage:	10-120VAC
Max Source Voltage:	130 VAC
"On" State Voltage Drop:	2VAC Maximum @ 1 Amp
Load Current:	
Minimum:	50mAAC *
Maximum:	1 Amp*
Turn On Time:	1 Cycle Max.
Turn Off Time:	1 Cycle Max.
Surge Current:	10 Amp RMS Maximum for 2 Cycles*
Isolation (Output to Logic Level):	3KV Minimum for 1 Second
Isolation (Interchannel):	3KV Minimum for 1 Second
Output Types:	Sink or Source **
Optical Isolation:	Yes
LED Status Indicators:	Yes
Fused:	Yes
"Off" State Leakage Current:	1mAAC Max. @ 120VAC*

* @ 0-55 Degrees C.
** Sinking configuration is functional but not recommended for safety reasons. A Ground fault may cause load activations.

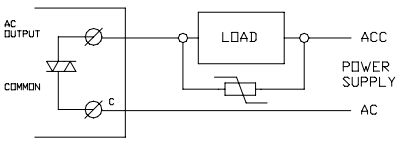
TYPICAL OUTPUT CIRCUIT DIAGRAMS

Typical ICM-HDIO-13P Output Circuit





Sinking Output Circuit

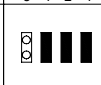
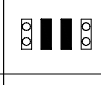
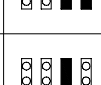
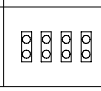


Sourcing Output Circuit

Data Sheet

Addressing I/O Points

The I/O is addressed into "pages". Each "page" represents 16 inputs and 16 outputs. The HDIO-13P addresses a "half page". It may be addressed to any page 0 through 7. Limitations apply when connected to a *Bear Bones*, *Baby Bear Bones* or *High Density Bear Bones* CPU. When connected to these CPUs, the HDIO may **NOT** be addressed on "Page 1". "Page" selection is done via programming shunts "Address Selector(s) 1,2,4,8". See page selection to the right for more details. ***Note: Some models may only use selectors 1,2,4. Page 6 cannot be address when HDIO is used with PIC-AB-01.***

Card Page Address	Card Paging Shunts (Address Selector) 8 4 2 1	U/L Selector Lower / Upper	DIN/ DOUT 8 I/O Cards	DIN/ DOUT 16 I/O Cards	Card Page Address	Card Paging Shunts (Address Selector) 8 4 2 1	U/L Selector Lower / Upper	DIN/ DOUT 8 I/O Cards	DIN/ DOUT 16 I/O Cards
0			0-7 8-15	0-15	8			128-135 136-143	128-143
1			16-23 24-31	16-31	9			144-151 152-159	144-159
2			32-39 40-47	32-47	10			160-167 168-175	160-175
3			48-55 56-63	48-63	11			176-183 184-191	176-191
4			64-71 72-79	64-79	12			192-199 200-207	192-207
5			80-87 88-95	80-95	13			208-215 216-223	208-223
6			96-103 104-111	96-111	14			224-231 232-239	224-239
7			112-119 120-127	112-127	15			240-247 248-255	240-255

Power Consumption

Power Input Standby:	+5VDC @ 2mA Maximum
Power Input Origin:	Controller/Aux Powersupply via Cable 3
I/O Point Power Consumption:	
Activated Outputs:	8mA each output point (additional)

DATA CONNECTIONS

The data is received from the controller via a ribbon cable connected to Conn6. The controller provides all the addressing, data and selection signals necessary for complete operation.

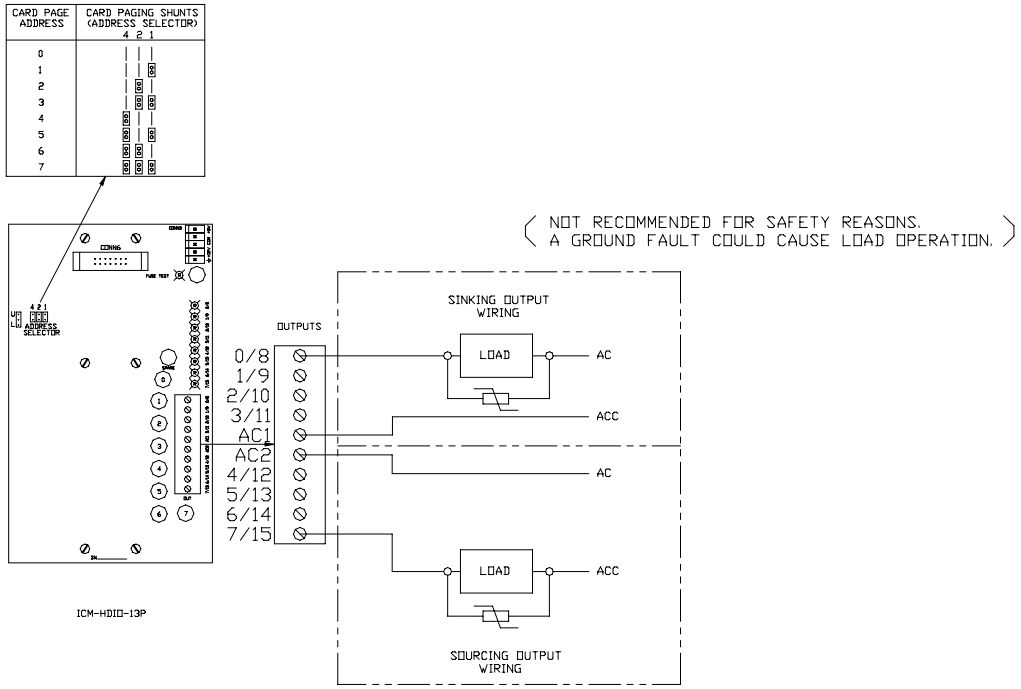
MOUNTING & DIMENSIONS

Mounting Type:	Industry Standard DIN Rail NS 31 or NS 35
Dimensions:	
Width:	4.00 Inches
Length:	6.65 Inches
Depth:	1.7 Inches (including din rail mounting feet)

Data Sheet

CONNECTIVITY DIAGRAMS

For additional Addressing, See Chart on Page 4.



Maximum Recommended wire size is 14 AWG.

CABLING

The ICM-HDIO-13P connects to any of the Divelbiss controllers using standard cable sets. See below for proper cable. Custom Cabling is also available.

Connect to Boss32, UCP, UMC and HDCPU.

ICM-HDCA-01	Connects 1 Expander (9”)
ICM-HDCA-02	Connects 2 Expander (18”)
ICM-HDCA-03	Connects 3 Expander (27”)
ICM-HDCA-04	Connects 4 Expander (36”)
ICM-HDCA-05	Connects 5 Expander (45”)
ICM-HDCA-06	Connects 6 Expander (54”)

Connect to Boss Bear, Bear Bones, and Baby Bear Bones.

ICM-HDCA-11	Connects 1 Expander (9”)
ICM-HDCA-12	Connects 2 Expander (18”)
ICM-HDCA-13	Connects 3 Expander (27”)
ICM-HDCA-14	Connects 4 Expander (36”)
ICM-HDCA-15	Connects 5 Expander (45”)
ICM-HDCA-16	Connects 6 Expander (54”)

Data Sheet